

## Sealed Lead-Acid Battery General Purpose Specification

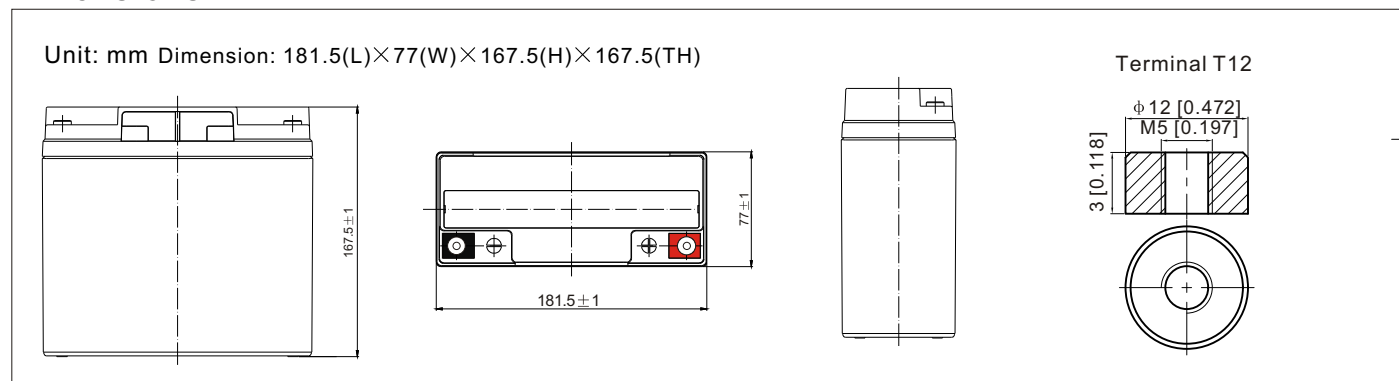
### 537-5494(12V18Ah)

Cells Per Unit	6
Voltage Per Unit	12
Capacity	18.0Ah@20hr-rate to 1.80V per cell @25°C
Weight	Approx 5.4 kg
Max. Discharge Current	270A (5 sec)
Internal Resistance	Approx 16mΩ
Operating Temp.Range	Discharge : -15~50°C (5~122°F) Charge : 0~40°C (32~104°F) Storage : -15~40°C (5~104°F)
Nominal Operating Temp. Range	25±3°C (77±5°F)
Float charging Voltage	13.5 to 13.8 VDC/unit Average at 25°C
Recommended Maximum Charging Current Limit	5.4A
Equalization and Cycle Service	14.4 to 15.0 VDC/unit Average at 25°C
Self Discharge	The batteries can be stored for more than 6 months at 25°C. Self-discharge ratio less than 3% per month at 25°C. Please charge batteries before using.
Terminal	T12
Container Material	A.B.S. (UL94-HB) , Flammability resistance of UL94-V0 can be available upon request.

### Applications

- ◆ All purpose
- ◆ Uninterruptable Power Supply (UPS)
- ◆ Electric Power System (EPS)
- ◆ Emergency backup power supply
- ◆ Emergency light
- ◆ Railway signal
- ◆ Aircraft signal
- ◆ Alarm and security system
- ◆ Electronic apparatus and equipment
- ◆ Communication power supply
- ◆ DC power supply
- ◆ Auto control system

### Dimensions



### Constant Current Discharge Characteristics : A (25 °C)

Amps

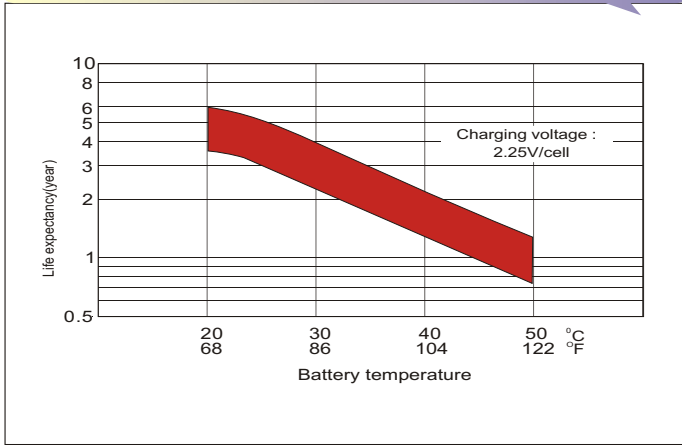
F.V/Time	5min	10min	15min	20min	30min	45min	1h	2h	3h	4h	5h	6h	8h	10h	20h
1.85V/cell	33.9	25.6	22.7	19.9	15.3	11.4	9.11	5.51	4.13	3.35	2.84	2.47	1.96	1.63	0.884
1.80V/cell	40.8	30.2	25.9	22.1	16.7	12.2	9.79	5.85	4.34	3.51	2.94	2.55	2.02	1.67	0.900
1.75V/cell	45.8	33.0	27.8	23.4	17.4	12.8	10.2	6.07	4.49	3.60	3.03	2.62	2.06	1.70	0.918
1.70V/cell	49.9	35.4	29.7	24.7	18.1	13.2	10.6	6.27	4.63	3.69	3.09	2.67	2.09	1.72	0.929
1.65V/cell	53.8	37.7	31.1	25.8	18.9	13.8	10.9	6.44	4.73	3.77	3.14	2.71	2.12	1.74	0.938
1.60V/cell	57.9	39.6	31.9	26.4	19.3	14.0	11.1	6.59	4.82	3.84	3.20	2.74	2.15	1.76	0.945

### Constant Power Discharge Characteristics : W (25 °C)

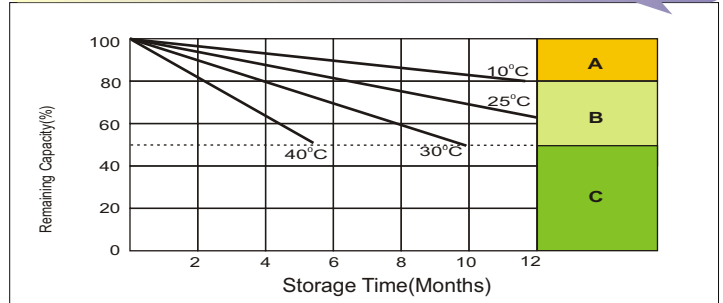
Watts

F.V/Time	5min	10min	15min	20min	30min	45min	1h	2h	3h	4h	5h	6h	8h	10h	20h
1.85V/cell	64.0	48.8	43.6	38.5	29.8	22.3	17.9	10.9	8.21	6.68	5.68	4.95	3.95	3.29	1.79
1.80V/cell	76.3	57.2	49.5	42.7	32.4	23.9	19.2	11.5	8.59	6.98	5.86	5.09	4.04	3.36	1.81
1.75V/cell	84.8	62.0	52.8	44.8	33.6	24.9	20.0	11.9	8.87	7.14	6.02	5.21	4.11	3.39	1.82
1.70V/cell	91.1	65.6	55.7	46.8	34.7	25.6	20.6	12.2	9.06	7.25	6.08	5.27	4.15	3.42	1.83
1.65V/cell	96.6	68.8	57.5	48.4	35.8	26.3	21.0	12.5	9.19	7.35	6.15	5.32	4.18	3.43	1.84
1.60V/cell	101.5	70.8	58.0	48.7	36.0	26.5	21.3	12.7	9.31	7.45	6.22	5.33	4.21	3.45	1.85

**Effect of Temperature on Long Term Float Life**

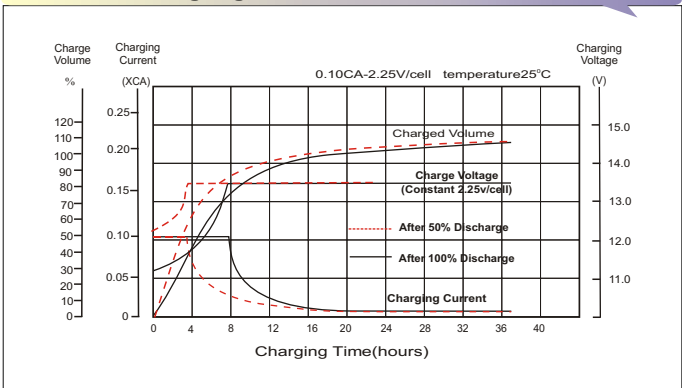


**Self Discharge Characteristics**

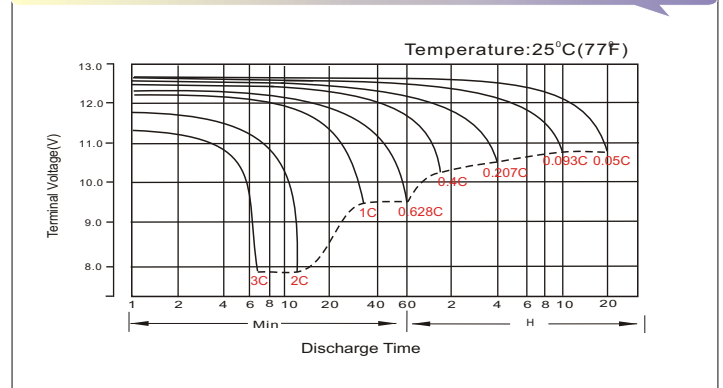


- A** No supplementary charge required (Carry out supplementary charge before use if 100% capacity is required.)
- B** Supplementary charge required before use. Optional charging way as below:  
 1. Charged for above 3 days at limited current 0.25CA and constant voltage 2.25V/cell.  
 2. Charged for above 20 hours at limited current 0.25CA and constant voltage 2.45V/cell.  
 3. Charged for 8-10 hours at limited current 0.05CA.
- C** Avoid this storage period unless regular Top charge. Supplementary charge may often fail to recover the full capacity

**Float Charging Characteristics**



**Discharge Characteristics**



**Available Capacity Subject to Temperature**

Battery Type	-20°C	-10°C	0°C	5°C	10°C	20°C	25°C	30°C	40°C	45°C
AGM Battery 6V&12V	46%	66%	76%	83%	90%	98%	100%	103%	107%	109%

**Discharge Current VS. Discharge Voltage**

Final Discharge Voltage V/cell	1.80V	1.75V	1.60V
Discharge Current (A)	(A) ≤ 0.2C	0.2C < (A) < 1.0C	(A) ≥ 1.0C

**Charge the batteries at least once every six months, if they are stored at 25°C.**

**Charging Method:**

Constant Voltage	-0.2Cx2h+2.4~2.45V/Cellx24h, Max. Current 0.3CA
Constant Current	0.1C until the voltage reaching 14.4V, then 0.1Cx4h

**Maintenance & Cautions**

<b>Float Service:</b>
◆ It is recommended to check battery/Float voltage each month.
<b>Equalisation charge:</b>
◆ Equalisation charging is recommended once every 3 to 6 months using.
◆ Discharge 100% rated capacity.
◆ Charge 2.35v/cell constant voltage, maximum 0.3CA 24hrs.
<b>Cyclic Service:</b>
◆ Temperature compensation for varying temperatures:
- Charge voltage -3mV/Cell/degC from 25degC norm.
◆ The service life of your battery will be affected by:
- The number of discharge cycles, depth of discharge, ambient temperature and charging voltage.